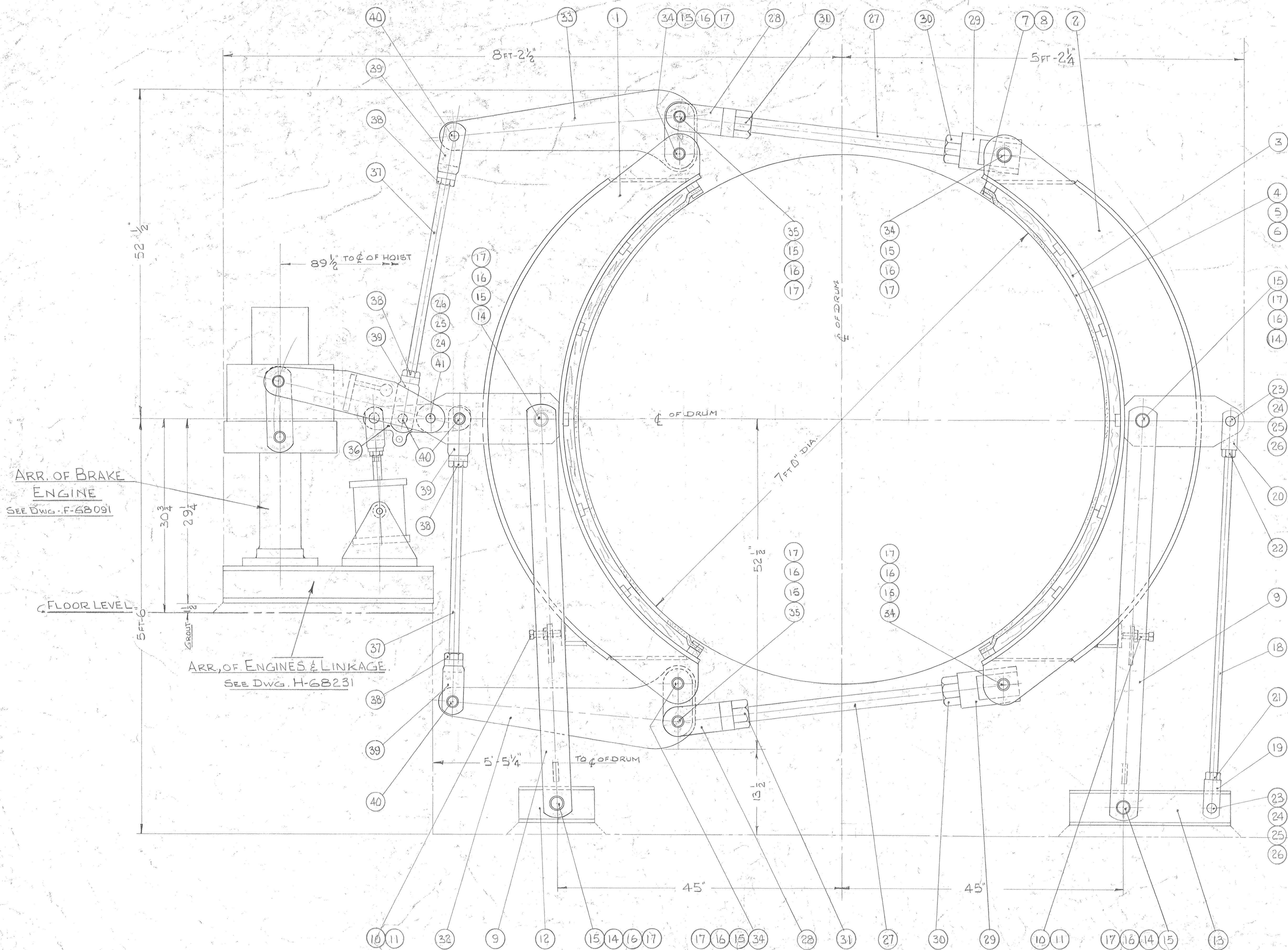




ARR. OF BRAKE
ENGINE
SEE DWG. F-68091

ARR. OF ENGINES & LINKAGE
SEE DWG. H-68231

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NOT ALL BE TAKEN IN ONE DIRECTION.
REMOVE ALL BURRS AND SHARP CORNERS.
COUNTERSINK TAPPED HOLES TO BODY SIZE.

Revision	Revision	Revision	Revision
Date	Date	Date	Date

Patt. No. Stock Size
Material
Weight
Heat Treat No. Hardness

Ref.	Quan.	Name	Dwg.	Patt.	Mat.
41	2	BRAKE LEVER PINS	X-63650-6		
40	8	ROD END PINS	X-63228-1		
39	8	BRAKE ROD ENDS	QB00-A1		
38	8	1 1/2" H.V.Y. HEX. NUTS			
37	4	BRAKE RODS	Q-68263-4		
36	12	BRAKE LEVERS	Q-68227-1		
35	4	BRAKE POST PINS	X-68224-2		
34	8	BRAKE POST PINS	X-68224-1		
33	2	BRAKE ARMS (UPPER)	10060-A2		
32	2	BRAKE ARMS (LOWER)	10060-A1		
31	4	2 1/4" S.F. H.V.Y. HEX NUTS (L.H.)			
30	4	2 1/4" S.F. H.V.Y. HEX NUTS (R.H.)			
29	4	BRAKE ADJ. ROD ENDS (S)	8957-A2		
28	4	BRAKE ADJ. ROD ENDS (F)	6151-A4		
27	4	BRAKE ADJ. RODS	6140-A12		
26	12	ST WIRE	PUR.		
25	24	3/8" CAP SCREWS	26A2-1C109		
24	12	LOCKING WASHERS	X-68225-5		
23	4	PARALLEL ROD END PINS	X-63650-4		
22	4	1 1/4" HEX NUTS (L.H.)	16A4C12-14		
21	4	1 1/4" HEX NUTS (R.H.)	16A4C12		
20	4	PARALLEL ROD ENDS (L.H.)	8956-A2		
19	4	PARALLEL ROD ENDS (R.H.)	8956-A1		
18	4	PARALLEL RODS	8955-A1		
17	8	ST WIRE	PUR.		
16	40	1/2" CAP SCREWS	35A2-10217		
15	20	LOCKING WASHERS	X-68225-4		
14	4	BRAKE SUPPORT PINS	X-63650-4		
13	2	BRAKE SUPPORT BASE (R)	10296-A2		
12	2	BRAKE SUPPORT BASE (F)	10295-A2		
11	4	1" HEX NUTS	16A4C10		
10	4	1" SET SCREWS	103A2H217		PUR.
9	4	BRAKE SUPPORT	Q-68221-1		
8	24	1/2" FLAT HD. SOCKET CAP SCREWS			PUR.
7	8	CLAMPING PLATES	X-6A107-3		
6	96	3/8" S.F. HEX NUTS	16A4C5		
5	96	1/2" FLAT. HD. CAP SCREWS	X-61880-10		
4	4	BRAKE LINING	Q-68220-1		
3	24	BRAKE BLOCKS	X-68223-1		
2	2	BRAKE POST (REAR)	H-68219-2		
1	2	BRAKE POST (FRONT)	H-68219-1		

Order No.				
Date	2 Oct 17 63	Machine	72x52 PE-V HOIST	
Drawn	CEC/ENG	Part	BRAKE LAYOUT	
Traced		Redrawn from	Duplicates	Supersedes
Checked	RL	Approved		
Scale	1/2" = 1'-0"	F-68136		